intellegens

Applied machine learning

The modern-day blacksmith

Dr Gareth Conduit

Introducing Alchemite[™] applied machine learning





Developed at University of Cambridge

Innovative method extracts value from Sparse, noisy data to solve complex, highdimensional problems

Key use cases: chemicals, materials, life sciences, and manufacturing

Focus on ease-of-deployment for immediate return on investment

Nickel superalloys with Rolls Royce Rolls Royce University Technology Centre, Cambridge







Vadegadde Duggappa

Bryce Conduit

Professor Howard Stone

Combustor in a jet engine





Defects form during printing





Laser

Ability for printing and welding are strongly correlated







Laser



Target properties



| Elemental cost | < 25 \$kg⁻¹ | | |
|--------------------------------|---|--|--|
| Density | < 8500 kgm ⁻³ | | |
| γ' content | < 25 wt% | | |
| Oxidation resistance | < 0.3 mgcm ⁻² | | |
| Defects | < 0.15% defects | | |
| Phase stability | > 99.0 wt% | | |
| γ' solvus | > 1000°C | | |
| Thermal resistance | > 0.04 KΩ ⁻¹ m ⁻³ | | |
| Yield stress at 900°C | > 200 MPa | | |
| Tensile strength at 900°C | > 300 MPa | | |
| Tensile elongation at 700°C | > 8% | | |
| 1000hr stress rupture at 800°C | > 100 MPa | | |
| Fatigue life at 500 MPa, 700°C | > 10 ⁵ cycles | | |

Composition and processing variables





Microstructure







Probabilistic neural network identification of an alloy for direct laser deposition Materials & Design **168**, 107644 (2019)

Test the defect density







Probabilistic neural network identification of an alloy for direct laser deposition Materials & Design **168**, 107644 (2019)

From University to industry







2013

Multiple properties for Rolls Royce engines

Confidential









Concurrent materials design

UNIVERSITY OF CAMBRIDGE

2013 2015

Multiple properties for Rolls Royce engines Royal Society University Research Fellowship



Multiple properties for Rolls Royce engines

Royal Society University Research Fellowship

Projects with Samsung and etherapeutics





Multiple properties for Rolls Royce engines

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Founding of Intellegens

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Johnson Matthey Technology Review **66**, 130 (2022)









| JUU6037 | | | | | | |
|---------|---------------------------|--------|-----|-------------------|-------------------|--|
| | Alloy | Source | ANN | Δ_{σ} | Actual | |
| | Steel AISI 301L | 193 | 269 | 5 | 238[23] | |
| | Steel AISI 301 | 193 | 267 | 5 | 221[23] | |
| | Al 1080 H18 | 51 | 124 | 5 | 120[23] | |
| | ${ m Al}5083{ m wrought}$ | 117 | 191 | 14 | $300,190[4,\ 23]$ | |
| | ${ m Al}5086{ m wrought}$ | 110 | 172 | 11 | 269,131[4, 23] | |
| | ${ m Al}5454{ m wrought}$ | 102 | 149 | 14 | 124[23] | |
| | ${ m Al}5456{ m wrought}$ | 130 | 201 | 11 | 165[23] | |
| | INCONEL600 | 223 | 278 | 10 | $\geq 550[23]$ | |
| | | | | | | |

Materials & Design **131**, 358 (2017) Scripta Materialia **146**, 82 (2018) Data Centric Engineering **3**, e30 (2022)



Computational Materials Science **147**, 176 (2018)



NASA



GRANTA

Alchemite[™] module for adaptive experimental design





Alchemite[™] developed at University of Cambridge applies machine learning to real-life data

Exploit property-property correlations to design alloy for 3D printing

Developed into software package by Intellegens

Generic tool applied to many physical, chemical, and biological sciences